



By acceptance of a Purchase order the supplier agrees to the following:

Supplier shall ensure the adequacy of requirements and only utilize approved materials processes, methods and equipment as specified in a defined/referenced specification or on the blueprint. The supplier is responsible to identify and communicate any relevant technical data, including defined specification to external providers. Supplier shall control and monitor its external providers.

The latest revision of blueprints, cad model, specifications, and standards shall be used unless otherwise noted. Including the identification of special requirements, critical items, or key characteristics

Supplier shall perform test, inspection, and verification (including production process verification) to the level necessary to ensure conforming parts.

Certificate of Conformance must be provided for work performed with each shipment.

Material certifications must be made provided with each shipment.

Supplier and its external providers shall maintain material certifications, designs, tests, inspection, production, verification records, and Certificate of Conformance for 10 years from date of shipment prior to their destruction.

Parts must be identified with a part number, mfg. date; heat number or lot number.

Internal product, procedures, processes and equipment changes must be authorized by Ickler Manufacturing before being incorporated into a production run.

Supplier shall ensure that personnel are qualified IAW relevant specification and utilized as required. All personnel shall be aware of their contribution to product/service conformity, product safety, and the importance of ethical behavior.

Non-conforming product cannot be shipped without documented authorization from Ickler Manufacturing. If non-conforming product has shipped, the supplier is required to notify Ickler Manufacturing immediately with product identification/traceability information.

Ickler Manufacturing reserves the right to cancel a purchase order at any time if a corrective action is found and the supplier does not efficiently and effectively comply with all corrective action requirements.

The supplier shall take necessary steps to; implement a quality Management system, use customer-designated or approved external providers including special process providers, prevent counterfeit parts.

Supplier shall notify Ickler Manufacturing, in advance, if unable to deliver complete order by the date required.

The supplier will be notified when verification/validation activities are to be performed at the supplier's facility by Ickler Manufacturing or their customer.

Ickler Manufacturing, our customer, and any government agency reserve the right of entry to the supplier's facilities with access to documented information, at any level of the supply chain.

The Purchase Order number shall be included on all shipments, correspondence, and invoices.

Ickler Manufacturing monitors and measures suppliers on time delivery and conformance of parts shipped.



Revision Changes

Rev A Chris Heikkila 29 Jun 22

Added: "Ickler Manufacturing reserves the right to cancel a purchase order at any time if a corrective action is found and the supplier does not efficiently and effectively comply with all corrective action requirements."

Rev 1 Chris Heikkila 9 Apr 26

Changing all company documents to numerical revision indicators for likeness